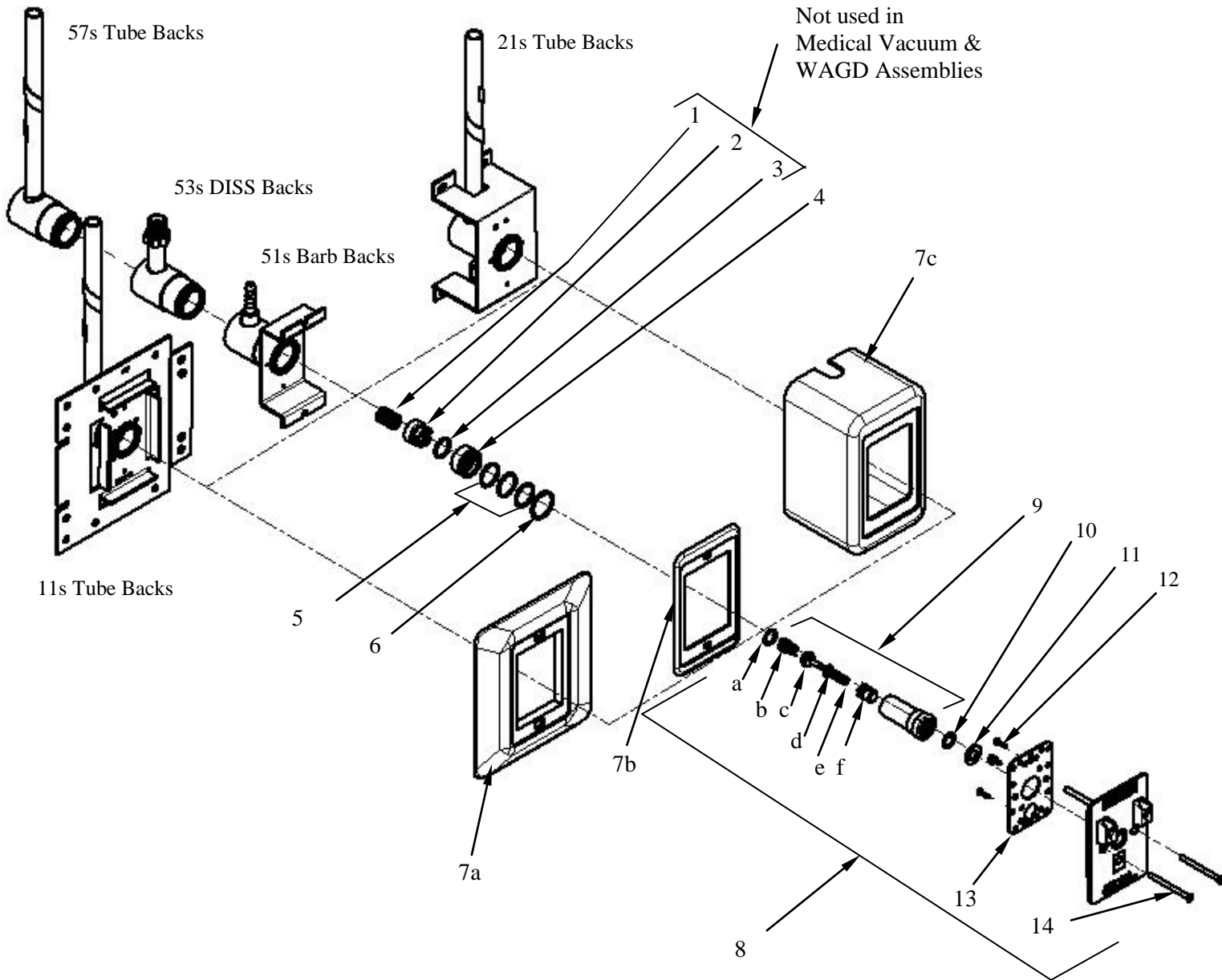


90 Degree ALLIED STYLE OUTLETS – XA SERIES

Allied Style Compatible

Oxygen Outlet Shown



Item 8 Includes Items 9 through 14 in the Finishing Kit

90 Degree Allied Style Outlets – XA SERIES Bill of Material

Item	Part Number	Description	Quantity	Note
1.	13-1003R	Spring	1	
2.	XC1000-5R	Poppet	1	
3.	11-0050R	Poppet O-Ring	1	A
4.	XC1000-6R	Insert Sleeve	1	
5.	11-0047R	Sleeve O-Ring	3	B
6.	12-1045R	Retaining Ring	1	
7a.	XC1000-9DCR	Finishing Kit Trim Plate	1	
7b.	XC1000-10R	Trim Plate Cover	1	
7c.	XC2100-3R	Finishing Kit Housing (Surface Mount)	1	
8.	See Below	XA Finishing Kit Assemblies	See Below	
9.	See Below	Front Body Component Kit	See Below	
	<i>(Ref XC1000-1R)</i>	<i>Front Body (only)</i>		
10.	11-0005R	Front Body O-Ring	1	C
11.	12-1002R	Plated Washer	1	
12.	12-3084R	Mounting Screws	3	
13.	AQ1000-12R	Indexing Housing Cover	1	
14.	30-0003	Mounting Screw Kit (2) 12-3037	1	

Item 8 - Outlet Finishing Kits (All kits are assembled with Items 9 through 14)

XA1004-A	Nitrous Oxide	1
XA1008-A	Carbon Dioxide	1
XA1016-A	Medical Air	1
XA1022-A	Medical Vacuum	1
XA1024-A	Oxygen	1
XA1032-A	WAGD (Waste Anesthetic Gas Disposal)	1

Item 9-XA1000-DRK - Front Body Component Kit (Kit is assembled with Items a through f)

a.	12-1020R	Retaining Ring	1
b.	13-1006R	Poppet Spring	1
c.	AQ1000-7R	Back Poppet	1
d.	11-0051R	O-ring	1
e.	13-1007R	Spring	1
f.	AQ1000-5R	Poppet	1

Secondary Valve Kit

XC1000KR	Secondary Valve Kit for all Gases Except Medical Vacuum & WAGD (Kit Includes Items 1 through 6)	1
XC1022KR	Secondary Valve Kit for Medical Vacuum & WAGD (Kit Includes Items 4 through 6)	1

Note: **A:** Install O-Ring item 3, on Poppet item 2. **B:** Install O-Rings item 5, onto Insert Sleeve item 4.
C: Install O-Ring item 12, onto Front Body Assembly item 11 and cover with item 13 Washer